

Valid from 2nd of January 2023

## [DATA SHEET]

## **AMILIN® H6 (polyamide)**

## **Applications:**

Used as packaging material for medical industry.

**Specifications:** 

Lay flat size:  $50-400 \text{ mm} - \text{tolerance } \pm 1 \text{ mm}.$ 

Calibre: 32-255 mm

Wall thickness:  $30-80\mu$  - tolerance  $\pm 10\%$ 

Temperature: -40°C - 180°C

 $\begin{array}{ccc} \underline{\text{Properties}} & \underline{\text{Typical Value}} \\ \text{Density} & 1.13 \text{ g/cm}^3 & \text{ISO R1183D} \\ \text{Melting Point} & 218^{\circ}\text{C} & \text{ASTM D789} \\ \text{Oxygen Transmission} & 40 \text{ cm}^3/40\mu/\text{m}^2/24h & \text{DIN 53122} \\ \end{array}$ 

(23°C/50%RH)

Water Vapour 125 g/40µ/m²/24h DIN 53380

(38°C/90%RH)

**Handling:** 

Storage: Dark, below 25°C and 75% RH.

Should be used within two years from date of production.

Non food: Use dry.

## **Remarks:**

AMILIN® H6 is a sterilizable film with a high moisture absorption (1.8%).